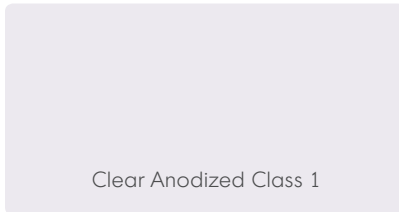


Standard Stock Finishes for C3 Aluminum Exterior Folding Door System (Frame & Panels)

Anodized Class 1 Finishes



Clear Anodized Class 1



Bronze Anodized Course
Matte Etch

Sulfuric Acid Anodizing (Clear Coatings)

- Coating thickness to .7 mil (Class I)
- Coatings meet or exceed Aluminum Association designations : A21, A31, A41

Color by Electrolytic Deposition (Bronze)

- Coating thickness to .7 mil
- Coatings meet or exceed Aluminum Association designations : A24, A34, A44Hardcoat

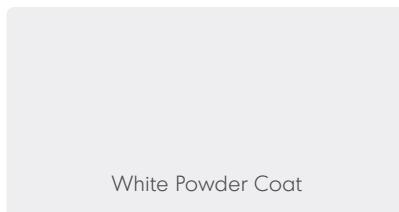
Acid Etch Anodizing Clear

Acid Etch is an alternative chemical etching process that produces a superior finish compared to traditional caustic etch anodizing. Acid etching is performed in the pre-treatment cleaning of aluminum profiles, prior to the anodizing process. Acid etch is an improved process that produces better color consistency than traditional caustic etch. Acid etch hides metal imperfections (visual streaks, die lines, light scratches, etc.) while providing a superior uniform matte finish. Also, Acid etch process exceeds AAMA (American Architectural Manufacturers Association) specifications.

Acid Etch at a glance:

- Reduces or eliminates : Die lines, surface defects, minor corrosion and scratches
- Finishes are available in Class I, II & III clear finishes
- Bronze finishes from champagne to black
- Produces a very matte surface with a gloss rating of 4.0 to 6.0 (typical caustic etch produces a 9.0 to 18 rating)

Interpon D2000 · High Durability Architectural Solid Color



White Powder Coat

High durability coatings

Interpon D High Durability Finishes are architectural powder coatings especially designed to give outstanding exterior weatherability on buildings around the world. Having all the advantages of powder coatings such as film toughness, cost effectiveness and low environmental impact, Interpon D High Durability Finishes use innovative polymer technology to provide long term cosmetic and functional protection of substances in the most demanding environments.

Ultra durable finishes

The Interpon D2000 range offers significantly improved gloss retention and enhanced resistance to chalking and fading in comparison to standard architectural powder coatings. All brands and products in this series meet the relevant long term weathering architectural standards such as AAMA 2604 and Qualitycoat Class 2. Interpon D3000 also available.

PLEASE NOTE: For technical reasons associated with color reproduction, the colors shown on this document give only an indication of color & finish. No warranty or guarantee can be given that they will exactly match the product as supplied.