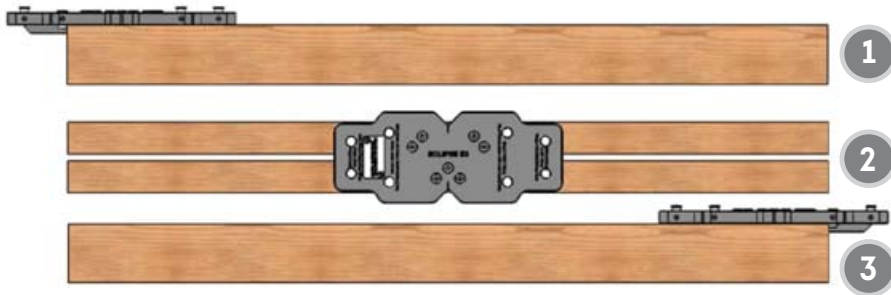


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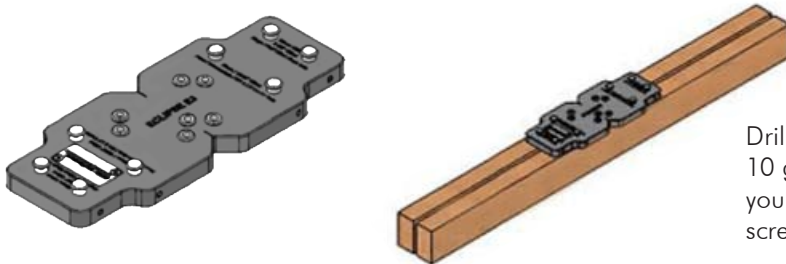
Eclipse E3 Drilling Jig Instructions

3.57mm (9/64") Drilling for 15mm (19/32") Pivot / Intermediate / LH & RH Carrier Sets

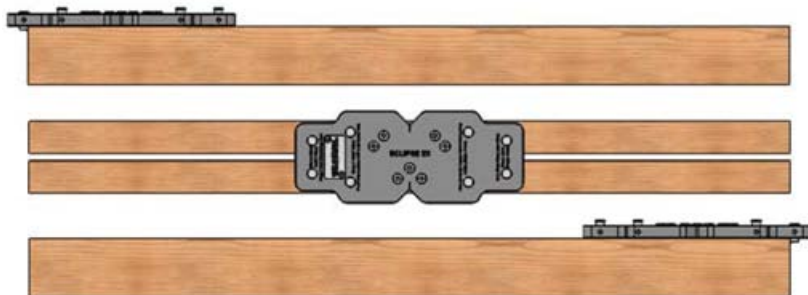


- 1 Align the stiles from adjoining doors next to each other on the bench or similar. Push the 15mm (19/32") buttons at the first end, then align them hard up to the bottom of the buttons while holding the stiles tight up to each other, then drill holes to depth of screw.
- 2 Push all buttons up so the jig can slide to the center where a mark should be added to the stiles. Align the 'V' in the side of the jig with the mark on the stile, then drill holes to the depth of screw.
- 3 Push all buttons up and slide the jig down the opposite end. Push the 15mm (19/32") buttons at the other end, then align them hard up to the bottom of the buttons while holding the stiles tight to each other, then drill holes to depth of screw.

Product # **KTE3DJ**



Drill all holes using a 3.57mm (9/64") drill for use with the 10 gauge screws supplied in all Centor sets. Alternatively you can drill the 3.57mm (9/64") holes for use with 8 gauge screws into aluminum.



Carry out the same steps (1, 2 & 3 above) the same as 15mm (19/32") except using the 60mm (2-3/8") buttons.